## **Sub-line Filters**

Line filters :  $Rc3/8 \sim Rc3/4$ Micro mist filters : Rc3/8, 1/2

Activated charcoal

filters : Rc1/2~Rc3/4



## **Sub-line Filters**

The series is configured according to the compressor and air dryer size, to protect the air dryer and air line ends.

#### Line filters: KLF series

- Eliminate solid particles larger than 3 μm
- An auto drain is standard equipment
- Air for general pneumatic equipment and painting devices

### Micro mist filters: KMF series

- Eliminate solid particles larger than 0.3 
   <sub>µ</sub>m
- Eliminate residual oil aerosols of over 0.5ppm<sup>mg</sup>/<sub>mg</sub>.
- Air for instrumentation, air measurement, and air pressure control

## Activated charcoal filters: KKF series

- Eliminate odors through absorption by activated carbon
- Eliminate oil vapors
- For pharmaceutical and food products

## **Handling Instructions and Precautions**



#### Filter

- **1.** Mount in a vertical position, with the piping connections on the top and the drain port on the bottom.
- Preserve sufficient space around and under the filter to ease replacement of the element.
- 3. For improved maintenance when making piping connections, install a bypass circuit between the filter outlet and intake ports. In addition, mount a check valve on the outlet side when there is a possibility of air flowing backward inside the filter.



## **General precautions**

- Always thoroughly blow off (use compressed air) or air blowing the tubing before piping. Be careful to prevent shavings, sealing tape, or rust, etc., generated during plumbing from entering into the pipes.
- 2. The product cannot be used when the media or the ambient atmosphere contains any of the substances listed below. Organic solvents, phosphate ester type hydraulic oil, sulphur dioxide, chlorine gas, or acids, etc.

## **LINE FILTERS**

## **KLF Series**

# Eliminate solid particles larger than $3\mu$ m. Uses a long-life, pleated pre-filter with virtually no pressure loss.

Install in upstream or downstream of the air dryer, or in upstream of the micro mist filter, to extend the operating life of the air dryer and micro mist filter.



## Symbol



## **Specifications**

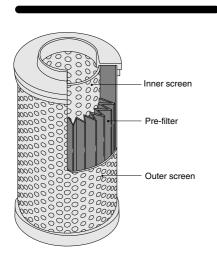
Item	Model	KLF-75	KLF-150	KLF-200
Media		Air		
Operating pressure range MPa [psi.]		0.2 ~ 0.97 [29 ~ 141]		
Operating temperature range °C [°F]		5~60 [41~140]		
Intake air temperature range °C [°F]		5~60 [41~140]		
Connection port	IN, OUT	Rc3/8	Rc1/2	Rc3/4
	Differential pressure gauge connection port	_	Rc1/8	Rc1/4
	Drain port	Rc1/4 (outer diameter $\phi$ 16 [0.63in.])		
Volume of processed air Note m³/min [ft.³/min.] (ANR)		0.33 [11.6]	1.0 [35.3]	1.65 [58.2]
Filtration rating $\mu$ m		3		
Pressure drop Initial stage		0.005 [0.73]		
MPa [psi.] Replace at		0.07 [10.2]		
Element operating life		Change at 3000 hours or one year whichever comes first		
External dimensions Dimension between flats × total length		90×238 [3.54×9.37]		115×287 [4.53×11.30]
Mass kg [lb.]		1.0 [2.2]		1.5 [3.3]
Painting (Munsell No.)		Baked finish with acrylic resin (7.5GY5/2)		Baked finish with melamine resin (5GY8.5/0.5)
Filter element	Model	EL-75-A	EL-150-A	EL-200-C
	Quantity	1		

Remark: An auto drain is standard equipment for all models.

Note: Values show processed air volume at atmospheric pressure.

(Measuring conditions) Intake air pressure: 0.7MPa [102psi.], Intake air temperature:  $30^{\circ}$ C [86°F], Intake dew point: At atmospheric pressure  $-17^{\circ}$ C [1.4°F], pressurized  $10^{\circ}$ C [50°F]

## **Inner Construction**



## Dimensions (mm)

