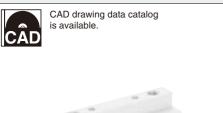
KOGANEI



ACTUATORS GENERAL CATALOG

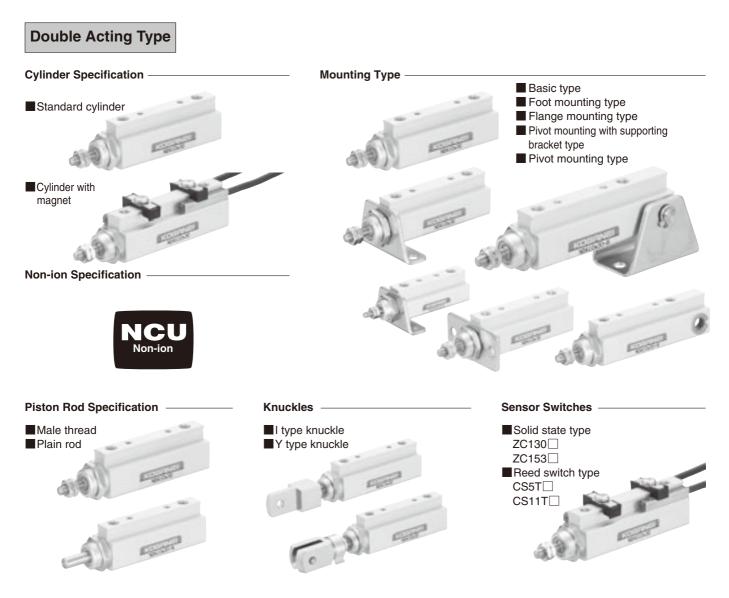


KNOCK CYLINDERS CONTENTS

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The space-saving KNOCK CYLINDERS

The total length has been shortened as much as possible. The compact, lightweight Knock Cylinder demonstrates space-saving effectiveness in various mounting configurations.



Double Acting Type Selection Chart

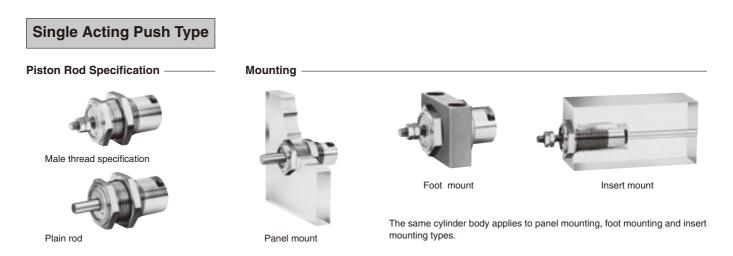
	Cylinder s	pecification		Piston rod s	pecification		Mounti	ng type		Knud	kles
Bore size mm [in.]	Standard cylinder	Cylinder with magnet	Non-ion specification	Male thread	Plain rod	Basic type	Foot mounting type	Flange mounting type	Pivot mounting type (with mounting bracket)	I type	Y type
6 [0.236]											
10 [0.394]											_
16 [0.630]				_							

Double Acting Type

- Finely tuned configurations capable of dealing even with non-ion specification offer compact, lightweight features.
- 4 types and 5 classes of mounting types allow for a large variety of mounting configurations.
- Capable of mounting 4mm [0.157in.] sensor switches for excellent performance in a compact size.

Single Acting Push Type

- A centering location on the body improves mounting precision.
- Wrench flats built into the body provide secure mounting.
- Drawing presentation for positioning not required.



Single Acting Push Type Selection Chart

Bore size	Cylinder sp	pecification		Mounting type	
mm [in.]	Male thread	Plain rod	Panel mount	Foot mount	Insert mount
6 [0.236]					
10 [0.394]					
16 [0.630]					

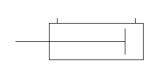
KNOCK CYLINDERS

Double Acting Type

Specifications

\sim											
Boi	re size mm [in.]	6 [0.236]	10 [0.394]	16 [0.630]							
Item		0 [0.200]	10 [0.004]	10 [0.000]							
Operation type			Double acting type								
Media			Air								
Operating pressure ra	nge	0.15~0.7	0.1~0.7	0.08~0.7							
	MPa [psi.]	[22~102]	[15~102]	[12~102]							
Proof pressure	MPa [psi.]		1.03 [149]								
Operating temperature ra	ange °C [°F]		0~60 [32~140]								
Operating speed range	mm/s [in./sec.]	50~500 [2.0~19.7]									
Cushion			Rubber bumper								
Lubrication		(If lubrication is required	Not required use Turbine Oil Class 1 [IS	SO VG321 or equivalent)							
Port size		(in ublication is required,	M5×0.8								
Stroke tolerance	mm [in.]		$^{+1}_{0} \begin{bmatrix} +0.039\\ 0 \end{bmatrix}$								
Mounting type			type, Foot mounting Inting type, Pivot mo								

Symbol



Bore Size and Stroke

	mm
Bore size	Standard strokes
6	5, 10,15, 20
10	5, 10,15, 20, 25, 30
16	5, 10,15, 20, 25, 30

Cylinder Thrust

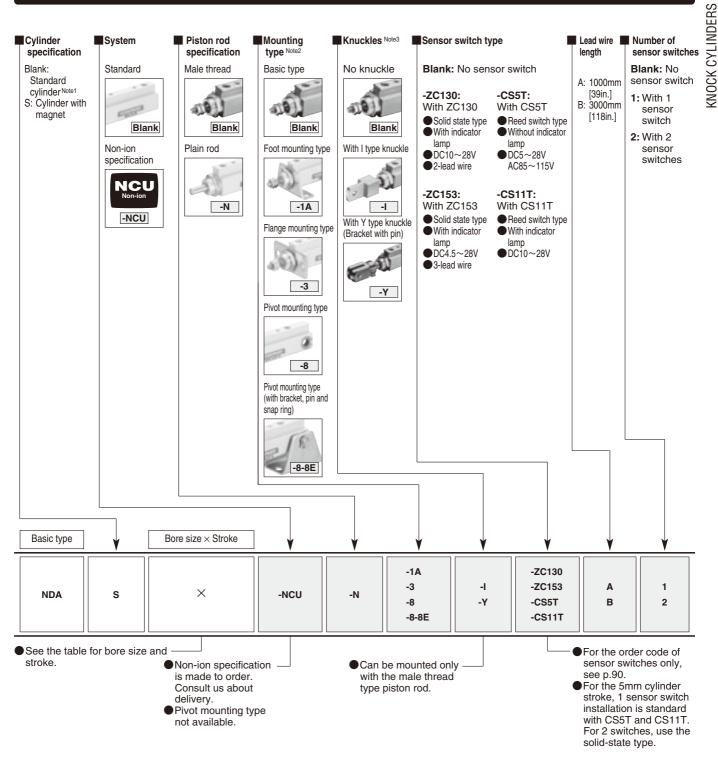
										N [lbf.]
Bore size	Piston rod dia.	Operation	Pressure area			Air pressu	re MPa [ps	.]		
mm [in.]	mm [in.]	operation	mm ² [in. ²]	0.1 [15]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]
6 [0 226]	3 [0.118]	Push side	28.3 [0.0439]	_	5.7 [1.28]	8.5 [1.91]	11.3 [2.54]	14.2 [3.19]	17 [3.82]	19.8 [4.45]
6 [0.236]	3 [0.116]	Pull side	21.2 [0.0329]	_	4.2 [0.94]	6.4 [1.44]	8.5 [1.91]	10.6 [2.38]	12.7 [2.85]	14.8 [3.33]
10 [0.394]	E [0 107]	Push side	78.5 [0.1216]	7.8 [1.75]	15.7 [3.53]	23.6 [5.31]	31.4 [7.06]	39.3 [8.83]	47.1 [10.59]	55 [12.36]
10 [0.394]	5[0.197]	Pull side	58.9 [0.0913]	5.9 [1.33]	11.8 [2.65]	17.7 [3.98]	23.6 [5.31]	29.5 [6.63]	35.3 [7.94]	41.2 [9.26]
16 [0 620]	6 [0 026]	Push side	201 [0.312]	20.1 [4.52]	40.2 [9.04]	60.3 [13.56]	80.4 [18.07]	100.5 [22.59]	120.6 [27.11]	140.7 [31.63]
16 [0.630]	0 [0.230]	Pull side	172 [0.267]	17.2 [3.87]	34.4 [7.73]	51.6 [11.60]	68.8 [15.47]	86 [19.33]	103.2 [23.20]	120.4 [27.07]

Mass

										g [oz.]
		Basic	type	D : 1		Additio	nal mass			
Bore size mm	Stroke mm	Standard cylinder	Cylinder with magnet	Pivot mounting type	With 1 sensor switch (Cylinder with magnet only) ZC1300 ZC1530 CS5TC CS11TC	Foot mounting bracket	Flange mounting bracket	Pivot mount- ing bracket (with pin)	l type knuckles	Y type knuckles (with pin)
	5	15 [0.529]	18 [0.635]	18 [0.635]						
6	10	17 [0.600]	20 [0.705]	20 [0.705]	20 [0.705]	7 [0.247]	5 [0.176]	14 [0.494]	_	
0	15	19 [0.670]	22 [0.776]	22 [0.776]	20 [0.705]	7 [0.247]	5 [0.176]	14 [0.494]		
	20	21 [0.741]	24 [0.847]	24 [0.847]						
	5	23 [0.811]	29 [1.023]	26 [0.917]						
	10	26 [0.917]	32 [1.129]	29 [1.023]						
10	15	29 [1.023]	35 [1.235]	32 [1.129]	00 [0 705]	0 [0 017]	6 [0 010]	04 [0 047]	10 [0 504]	00 [0 011]
10	20	32 [1.129]	38 [1.340]	35 [1.235]	20 [0.705]	9 [0.317]	6 [0.212]	24 [0.847]	16 [0.564]	23 [0.811]
	25	35 [1.235]	41 [1.446]	38 [1.340]						
	30	38 [1.340]	44 [1.552]	41 [1.446]						
	5	42 [1.481]	50 [1.764]	49 [1.728]						
	10	46 [1.623]	54 [1.905]	53 [1.869]						
16	15	50 [1.764]	58 [2.046]	57 [2.011]	20 [0 705]	04 [0 047]	15 [0 500]	55 [1 0/0]	00 [0 776]	10 [0 625]
10	20	54 [1.905]	62 [2.187]	61 [2.152]	20 [0.705]	24 [0.847]	15 [0.529]	55 [1.940]	22 [0.776]	18 [0.635]
	25	58 [2.046]	66 [2.328]	65 [2.293]						
	30	62 [2.187]	70 [2.469]	69 [2.434]						

Calculation example: To add 2 sensor switches to the cylinder with magnet NDAS10 \times 20: 38+(20 \times 2)=78g [2.751oz.]

Remark: There are 2 types of sensor switch lead wire lengths. A: 1000mm [39in.], B: 3000mm [118in.]



Notes 1: The magnet for the sensor switch is not built in. Use the cylinder with magnet when using a sensor switch. 2: Mounting brackets are included at shipping.

3: Knuckles are not available in the ϕ 6 [0.2336in.] bore size. For other bores, knuckles are included at shipping.

Additional Parts (To be ordered separately)



Foot mount

bracket



Flange mount

bracket





Y type knuckle (with pin)

Remark: For the cylinder joint and cylinder rod end mounted on the piston rod end, see p.1568.

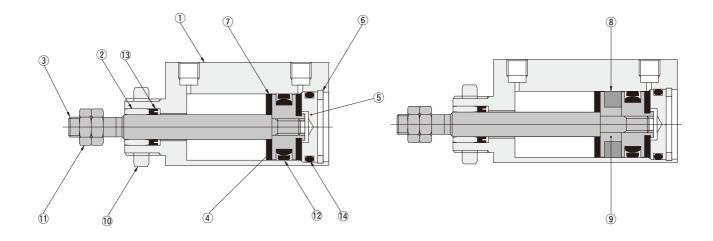
For the order code, see p.89.

• Pivot mount bracket can be mounted only on the pivot mounting type cylinder.

and snap ring)

Standard cylinder

```
• Cylinder with magnet
```



Major Parts and Materials

	D .	Materials	
No.	Parts	Standard specification	Non-ion specification
1	Body	Aluminum alloy (anodized)	←
2	Rod bushing	Oil impregnated bronze	Special steel
3	Piston rod	Stainless steel	←
4	Piston	Brass	Aluminum
(5)	Head cover	Aluminum alloy (anodized)	←
6	Snap ring	Steel (nickel plated)	←
1	Bumper	Synthetic rubber (NBR)	←

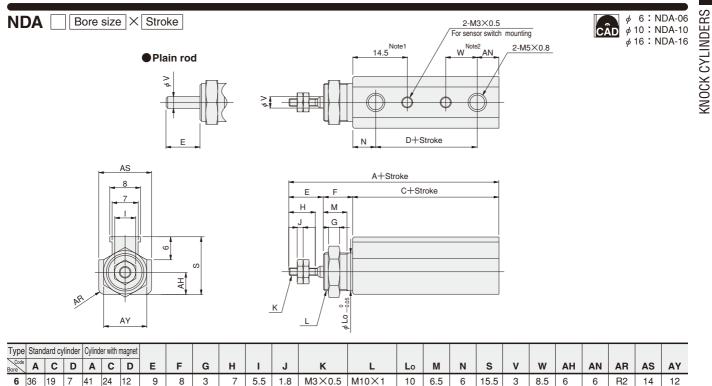
		Materials	
No.	Parts	Standard specification	Non-ion specification
(8)	Magnet	ϕ 6: Sintered alloy magnet	
٥	waynet	ϕ 10 · ϕ 16: Plastic magnet	-
9	Magnet support	Brass	Aluminum
10	Mounting nut	Steel (nickel plated)	←
1	Rod end nut	Steel (nickel plated)	←
12	Piston seal		
13	Rod seal	Synthetic rubber (NBR)	←
14	O-ring		

Note: The ϕ 6 body cannot be disassembled.

Seals

Parts Bore mm [in.]	Rod seal	Piston seal	O-ring
6 [0.236]	MY-6 \times 3 \times 2	COP-6L	6.9×4.5×1.2
10 [0.394]	MY-8 \times 5 \times 2	COP-10L	12×9×1.5
16 [0.630]	MY-9 \times 6 \times 2	COP-16L	17.2×14×1.6

Dimensions of Basic Type (mm)



M4×0.7

M5×0.8

M12×1

M14×1.25

6.5

8.5 25.5

2.4

3.2

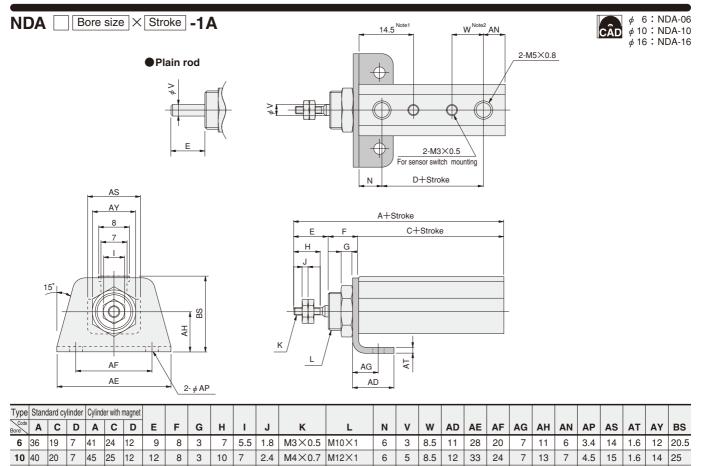
Notes: 1. Not available in the 5, 10, 15 stroke standard cylinder and the 5, 10 stroke cylinder with magnet. 2. Not available in the 5 stroke standard cylinder.

Dimensions of Foot Mounting Type (mm)

44.5 20.5 7.5 49.5 25.5 12.5

44.5 20.5 7.5 49.5 25.5 12.5

40 20



3.2 M5×0.8 M14×1.25

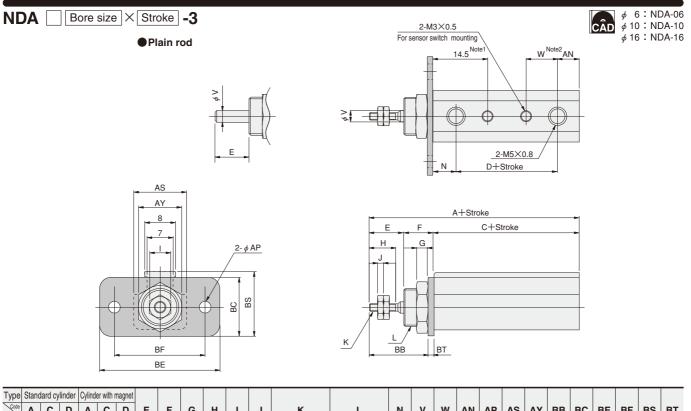
8.5 5.5 2.3

Notes: 1. Not available in the 5, 10, 15 stroke standard cylinder and the 5, 10 stroke cylinder with magnet. 2. Not available in the 5 stroke standard cylinder.

R2 8.5

8.5 9.5 R3

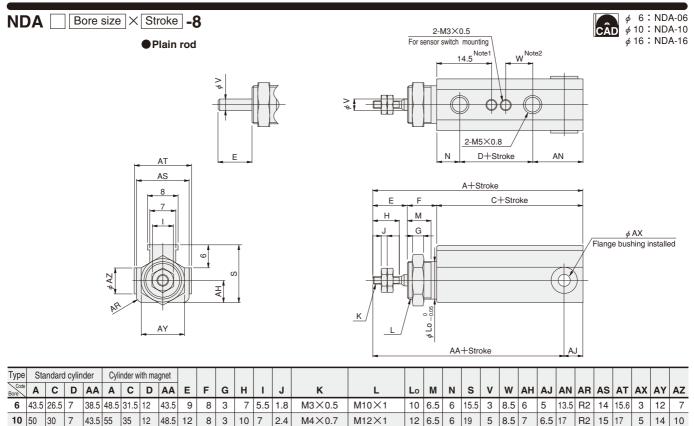
Dimensions of Flange Mounting Type (mm)



Тур	e Stand	dard cy	linder	Cylind	er with r	nagnet																					
Cod Bore		С	D	Α	С	D	Е	F	G	н	Т	J	К	L	Ν	v	w	AN	AP	AS	AY	BB	вс	BE	BF	BS	BT
6	36	19	7	41	24	12	9	8	3	7	5.5	1.8	M3×0.5	M10×1	6	3	8.5	6	3.4	14	12	15.4	16	32	24	17.5	1.6
10	40	20	7	45	25	12	12	8	3	10	7	2.4	M4×0.7	M12×1	6	5	8.5	7	4.5	15	14	18.4	18	37	28	21	1.6
16	44.5	20.5	7.5	49.5	25.5	12.5	14	10	4	12	8	3.2	M5×0.8	M14×1.25	6	6	8.5	7	5.5	20	17	21.7	22	49	36	27	2.3

Notes: 1. Not available in the 5, 10, 15 stroke standard cylinder and the 5, 10 stroke cylinder with magnet. 2. Not available in the 5 stroke standard cylinder.

Dimensions of Pivot Mounting Type (mm)

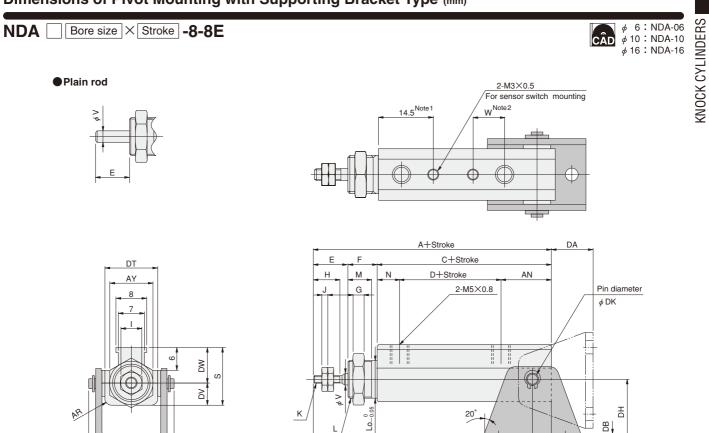


6 17 12

10 50 30 7 43.5 55 35 12 48.5 12 8 3 10 7 2.4 $M4 \times 0.7$ $M12 \times 1$ 12 6.5 6 19 5 8.5 7 6.5 17 R2 **16** 55.5 31.5 7.5 48.5 60.5 36.5 12.5 53.5 14 10 4 12 8 3.2 M5×0.8 M14×1.25 14 8.5 6 25.5 6 8.5 9.5 7 18 R3 20 22

Notes: 1. Not available in the 5, 10, 15 stroke standard cylinder and the 5, 10 stroke cylinder with magnet. 2. Not available in the 5 stroke standard cylinder.

Dimensions of Pivot Mounting with Supporting Bracket Type (mm)



Тур	e St	anda	rd cyli	nder	Cy	linder	with ma	agnet																														
Co Bore	* A	С	D	AA	A	С	D	AA	Е	F	G	н	Т	J	к	L	Lo	М	Ν	s	v	w	AN	AP	AR	AY	DA	DB	DD	DE	DF	DG	DH	DJ	DK	DT	DW	DV
6	43.5	5 26.	57	38.5	5 48.	5 31.5	5 12	43.5	9	8	3	7	5.5	1.8	M3×0.5	M10×1	10	6.5	6	15.5	3	8.5	13.5	3.4	R2	12	11	1.6	26	22.7	19	18	16	5	3	14	9.5	6
10	50	30	7	43.5	55	35	12	48.5	12	8	3	10	7	2.4	M4×0.7	M12×1	12	6.5	6	19	5	8.5	17	4.5	R2	14	13.5	1.6	33	24.5	20.5	24	20	6.5	5	15	12	7
16	55.5	5 31.	5 7.5	48.5	60.	5 36.5	5 12.5	5 53.5	14	10	4	12	8	3.2	M5×0.8	M14×1.25	14	8.5	6	25.5	6	8.5	18	5.5	R3	17	18	2.3	42	31.1	27	29	25	7	6	20	16	9.5

2- *φ* AP

AA+Stroke

DG

DD

DJ

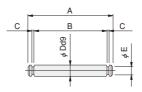
Notes: 1. Not available in the 5, 10, 15 stroke standard cylinder and the 5, 10 stroke cylinder with magnet. 2. Not available in the 5 stroke standard cylinder.

• Dimensions of pin for pivot mounting bracket

DF

DE

[With 2 snap rings]

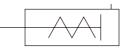


Bore size	А	В	С	φ D	φ Ε	Snap ring
6 [0.236 in.]	22.7	19.7	0.68	3 -0.020 -0.045	2.4	E type
10 [0.394 in.]	24.5	21.1	0.7	5 ^{-0.030} -0.060	4.8	C type
16 [0.630 in.]	31.1	27.5	0.8	6 ^{-0.030} -0.060	5.7	C type

KNOCK CYLINDERS

Single Acting Push Type

Symbol



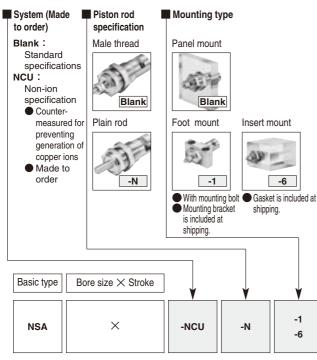
Specifications

Bore size mm Item	6 [0.236]	10 [0.394]	16 [0.630]			
Operation type	Sing	Ile Acting Push 1	Гуре			
Media		Air				
Operating pressure range MPa [psi.]	0.2~0.7 [29~102]	0.15~0.7 [22~102]				
Proof pressure MPa [psi.]	1.03 [149]					
Operating temperature range °C [°F]	0~60 [32~140]					
Operating speed range mm/s [in./sec.]	$50 \sim 500$ (In applications with high load ratio or high [2.0 ~ 19.7] (speed, use externally mounted stopper.)					
Cushion	None					
Lubrication	Not required (If lubrication is required, use Turbine Oil Class 1 [ISO VG32] or equivalent.)					
Mounting type	Panel mount, Foot mount, Insert mount					
Port size	M5×0.8					
Stroke tolerance mm [in.]	$\begin{array}{c} +1 \begin{bmatrix} +0.039\\ 0 \end{bmatrix}$					

Cylinder Thrust (Push Side)

							N [lbf.]
Bore size	Pressure area		Air I	oressure	MPa	[psi]	
mm [in.]	mm ² [in. ²]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]
6 [0.236]	28.3 [0.0439]	2.3 [0.52]	5.1 [1.15]	7.9 [1.78]	10.8 [2.43]	13.6 [3.06]	16.4 [3.69]
10 [0.394]	78.5 [0.1216]	8.3 [1.87]	16.2 [3.64]	24.0 [5.40]	31.9 [7.17]	39.7 [8.92]	47.6 [10.70]
16 [0.630]	201 [0.312]	25.5 [5.73]	45.6 [10.25]	65.7 [14.77]	85.8 [19.29]	105.9 [23.81]	126.0 [28.32]

Order Codes for Single Acting Push Type



Remark: For the cylinder joint and cylinder rod end mounted on the piston rod end, see p.1568.

Bore Size and Stroke

	mm
Bore size	Standard strokes
6	
10	5, 10, 15
16	

Mass

				g [oz.]
Mounting type	Bore size		Stroke mm	
	mm	5	10	15
Panel mount	6	13 [0.459]	15 [0.529]	17 [0.600]
Insert mount	10	28 [0.988]	31 [1.093]	35 [1.235]
insent mount	16	77 [2.716]	85 [2.998]	94 [3.316]
	6	29 [1.023]	31 [1.093]	33 [1.164]
Foot mount	10	58 [2.046]	61 [2.152]	65 [2.293]
	16	166 [5.855]	174 [6.138]	183 [6.455]

Remarks: 1. One mounting nut is included with the panel mount and insert mount.

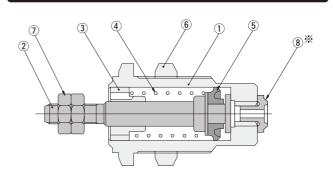
2. Two mounting bolts with foot mounting brackets are included with the foot mount.

Spring Return Force

		N [lbf.]
Bore size mm [in.]	Zero stroke	End of stroke
6 [0.236]	1.5 [0.34]	3.4 [0.76]
10 [0.394]	2.5 [0.56]	7.4 [1.66]
16 [0.630]	5.4 [1.21]	14.7 [3.30]

Remarks: 1. Avoid application that carries loads on the spring return side. 2. This value is virtually constant regardless of the cylinder stroke.

Inner Construction and Major Parts (Figure below shows insert mount type)

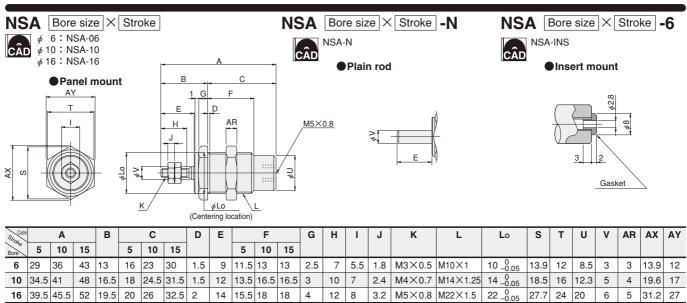


Major Parts and Materials

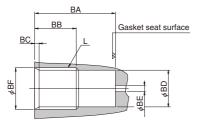
No.	Parts	Mate	erials
INO.	Faits	Standard specification	Non-ion specification
1	Cylinder body	Brass (nickel plated)	Special steel
2	Piston, Piston rod	Stainless steel	+
3	Rod bushing	Phosphor bronze	Special steel
4	Spring	Steel (zinc plated)	←
5	Piston seal	Synthetic rubber (NBR)	+
6	Mounting nut	Brass (nickel plated)	Special steel
1	Rod end nut	Steel (nickel plated)	←
8*	Gasket	Synthetic rubber (NBR)	←

* The gasket is for the insert mount only.

Dimensions of Panel and Insert Mount Type (mm)

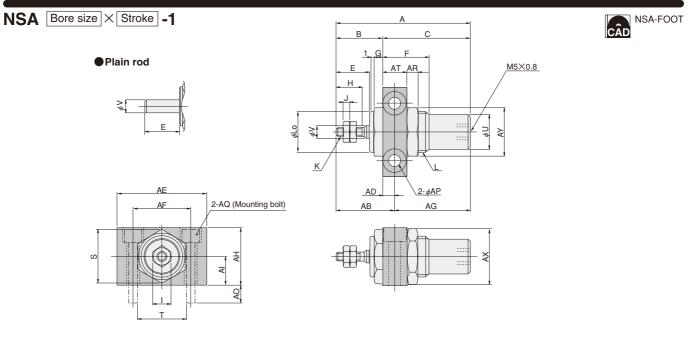


Insert mounting hole



Stroke		BA		BB				BD	BE	BF
Bore	5	10	15	5	10	15				
6	17.4±0.2	24.4±0.2	31.4±0.2	13 or more	15 or more	15 or more	2	9	4 or less	10 ^{+0.15} +0.05
10	19.4±0.2	25.9 ± 0.2	32.9±0.2	15 or more	18 or more	18 or more	2	12.7	4 or less	14 ^{+0.15} +0.05
16	21.4±0.2	27.4±0.2	33.9±0.2	17 or more	20 or more	20 or more	2.5	20.4	4 or less	22 ^{+0.15} +0.05

Dimensions of Foot Mount Type (mm)



Stroke		Α		В		С		Е		F		G	н	I	J	К	L	Lo	S	Т	U	۷	AB	AD	AE
Bore	5	10	15		5	10	15		5	10	15														
6	29	36	43	13	16	23	30	9	11.5	13	13	2.5	7	5.5	1.8	M3×0.5	M10×1	10 _0_05	13.9	12	8.5	3	17.5	4.5	22
10	34.5	41	48	16.5	18	24.5	31.5	12	13.5	16.5	16.5	3	10	7	2.4	M4×0.7	M14×1.25	$14_{-0.05}^{0}$	18.5	16	12.3	5	21	4.5	32
16	39.5	45.5	52	19.5	20	26	32.5	14	15.5	18	18	4	12	8	3.2	M5×0.8	M22×1.5	22 _0_05	27.7	24	20	6	25.5	6	42

Stroke	Code AF AG A		AG AH		AH AI		H AI AO AP		AQ		AT	AX	AY
Bore		5	10	15					(Comes with foot mounting bracket)				
6	14	11.5	18.5	25.5	14	7	(5.3)	ϕ 3.4 Counterbore ϕ 6.2 Depth 3.3	Hexagon socket head bolt $\text{M3} \times 0.5$ Below head length 16	3	9	13.9	12
10	20	13.5	20	27	20	10	(6.4)	ϕ 4.5 Counterbore ϕ 7.8 Depth 4.4	Hexagon socket head bolt $\text{M4} \times 0.7$ Below head length 22	4	9	19.6	17
16	30	14	20	26.5	32	16	(8.4)	ϕ 5.5 Counterbore ϕ 9.5 Depth 5.4	Hexagon socket head bolt $\text{M5}\times 0.8$ Below head length 35	5	12	31.2	27

KNOCK CYLINDERS

BRACKETS (FOR DOUBLE ACTING TYPE)

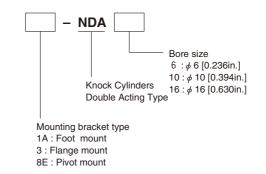
Mounting Brackets, Knuckles, **Brackets with Pin**

Mounting Brackets

Bore Bore brackets size mm [in.]	Foot mounting bracket	Flange mounting bracket	Pivot mounting bracket (with pin and snap ring)
6 [0.236]	1A-NDA6	3-NDA6	8E-NDA6
10 [0.394]	1A-NDA10	3-NDA10	8E-NDA10
16 [0.630]	1A-NDA16	3-NDA16	8E-NDA16

Remarks: 1. See p.84~86 for dimensions of the mounting brackets. 2. Pivot mounting bracket can be used only on the pivot mount type cylinder.

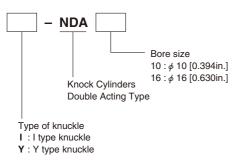
Order codes

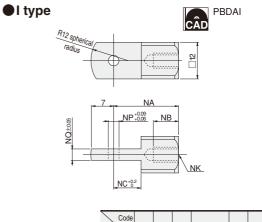


Knuckles

10 [0.394] I-NDA10 Y-NDA10	Mounting brackets size mm [in.]	I type knuckle	Y type knuckle (With pin)
	10 [0.394]	I-NDA10	Y-NDA10
16 [U.630] I-NDA16 Y-NDA16	16 [0.630]	I-NDA16	Y-NDA16

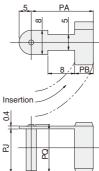
Order codes

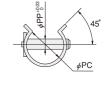




Code Bore mm [in.]	NA	NB	NC	NK	NP	NQ
10 [0.394]	21	8	9	M4×0.7	3.2	3.1
16 [0.630]	25	8	14	M5×0.8	5	6.4

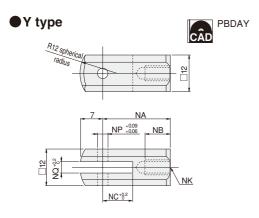
Pin and bracket for Y type knuckle







Code Bore mm [in.]	PA	РВ	PC	PJ	PP	PQ
10 [0.394]	17	5	14	13.5	3.2	(15)
16 [0.630]	17	5	14	13.5	5	(15)

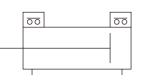


Code Bore mm [in.]	NA	NB	NC	NK	NP	NQ
10 [0.394]	21	8	10	$M4{ imes}0.7$	3.2	3.2
16 [0.630]	21	11	10	M5×0.8	5	6.5

SENSOR SWITCHES

Solid State Type, Reed Switch Type

Symbol

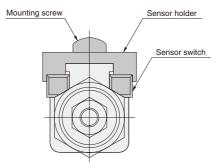


Order Codes (For Sensor Switches Only)

		Sensor switch model	 Option Lead wire length 	With — sensor — holder	
Solid state type With indicator lamp	DC10~28V	ZC130			
Solid state type With indicator lamp	DC4.5~28V	ZC153	A	- NDAS	
Reed switch type Without indicator lamp	DC5~28V AC85~115V	CS5T	В	-NDA5	
Reed switch type With indicator lamp	DC10~28V	CS11T			
	●B: ●Th	1000mm [39in.] 3000mm [118in.] e same sensor ho ϕ 6, ϕ 10, and g	older is used —		
			or switch detail de for the sens	· ·	

Moving Sensor Switch

- Loosening mounting screw allows the sensor switch to be moved freely in the cylinder's axial direction.
- Tighten the mounting screw with a tightening torque of 19.6N-cm [1.73in·lbf] or less.



Minimum Cylinder Stroke When Using Sensor Switch

				mm [in.]
Bore size	Solid state type	e sensor switch	Reed switch typ	e sensor switch
Bore Size	Mounting 2 pcs.	Mounting 1 pc.	Mounting 2 pcs.	Mounting 1 pc.
6 [0.236]	_	_		_
10 [0.394]	5 [0.197]	5 [0.197]	10 [0.394]	5 [0.197]
16 [0.630]		[0.107]	[0.004]	[0.107]

Remark: In the reed switch type sensor switch, 1 sensor switch installation is standard for the 5mm cylinder stroke.

Sensor Switch Operating Range, Response Differential and Maximum Sensing Location

●Operating range: ℓ

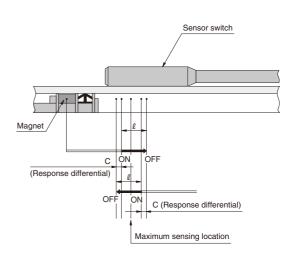
The distance the piston travels in one direction, while the switch is in the ON position.

Response differential: C

The distance between the point where the piston turns the switch ON and the point where the switch is turned OFF as the piston travels in the opposite direction.

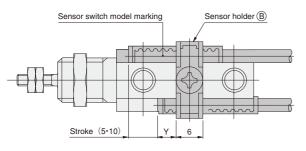
				mm [in.]	
Bore size	ZC130□,	ZC153	CS5T , CS11T		
Bore size	Operating range	Response differential	Operating range	Response differential	
6 [0.236]	2.5~4.0	0.3 [0.012]	3.5~7.5	1.3 [0.051]	
	[0.098~0.157]	or less	[0.138~0.295]	or less	
10 [0.394]	2.0~4.0	0.3 [0.012]	3.5~8.5	1.6 [0.063]	
	[0.079~0.157]	or less	[0.138~0.335]	or less	
16 [0.630]	2.5~4.0	0.3 [0.012]	5.0~10.5	1.9 [0.075]	
	[0.098~0.157]	or less	[0.197~0.413]	or less	

Remark: The above table shows reference values.

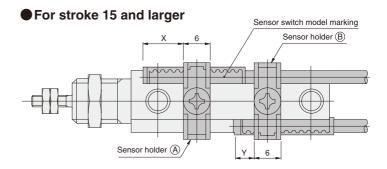


Mounting Location of End of Stroke Detection Sensor Switch

For strokes 5 and 10



					mm [in.]		
Bore size	Mounting		Sensor switch model				
Bore Size	location	ZC130	ZC153	CS5T	CS11T		
6, 10	Х	10 [0.394]		8.5 [0.335]	12 [0.472]		
[0.236, 0.394]	Y	5 [0.197]		3.5 [0.138]	7 [0.276]		
16	Х	10.5 [0.413]		9 [0.354]	12.5 [0.492]		
[0.630]	Y	5.5 [0.217]		4 [0.157]	7.5 [0.295]		

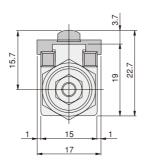


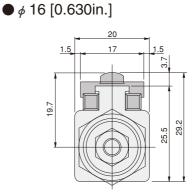
Remarks: 1. The table at left gives reference values for the standard strokes. For the procedure to find-out the best position, see p.92.

- The above figures show the piping connection port when it has been turned to face upward.
- Mount the sensor switch so that the surface showing the model marking faces up.
 Sensor holder (A) is not available for the 5mm and 10mm strokes,
- 4. Sensor holder (A) is not available for the 5mm and 10mm strokes, and only sensor holder (B) is available. Two sensor switches can be mounted with a single sensor holder (B). In this case, the sensor switch mounting position on the rod side becomes the Y dimension (shown in the figure) + stroke.

Dimensions of Sensor Switch Mounting (mm)

- \$\phi\$ 6 [0.236in.]
- \$\$\phi\$ 10 [0.394in.]







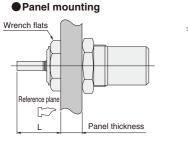
Double acting type

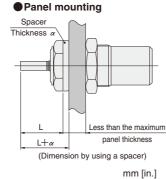
- 1. In applications with high load ratio or high speed, use an externally mounted stopper to prevent direct shock to the cylinder.
- Do not let the tightening torque for the mounting nut exceed the figures in the table below.

	[וטויוו]
Bore size	Maximum tightening torque
6 [0.236in.]	1079 [95.5]
10 [0.394in.]	1275 [113]
16 [0.630in.]	1961 [174]

Single acting push type

1. Using the centering location on the body can improve mounting precision on panel mounting. In addition, set the end face of the wrench flat as a reference plane does not need any adjustment of the rod end position. Moreover, the rod end position can be freely set through the use of cylindrical spacer matching the outer diameter of the cylinder body. For the maximum thickness of the panel, use the values in the table below as guidelines.



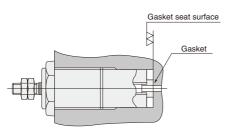


	····· [····]
Bore size	Maximum panel thickness
6 [0.236]	8 [0.315]
10 [0.394]	9 [0.354]
16 [0.630]	10 [0.394]

2. Do not let the tightening torque for the mounting nut exceed the figures in the table below.

	N·cm [In·lbf]
Bore size	Maximum tightening torque
6 [0.236in.]	1226 [109]
10 [0.394in.]	1716 [152]
16 [0.630in.]	4903 [434]

3. Let the surface roughness of the bottom of the insert mounting hole (gasket seat surface) be of medium finish (▽▽). Moreover, mounting without a gasket can be done by applying a sealing agent to the thread of the body.



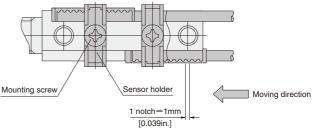


Sensor switches

Double acting type

• Setting the head side stroke end

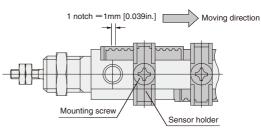
- 1. Push piston rod to the fully retracted position.
- 2. Install a sensor switch in a holder without tightening a mounting screw all the way, move the switch from head side to rod side until it turns ON (for ZC130, ZC153, CS11T, when the LED lights up), then move the switch 1 notch (= 1mm [0.039in.]) for ZC130 and ZC153, or 2 notches (= 2mm [0.079in.]) for CS5T and CS11T toward the rod side, and tighten the mounting screw.



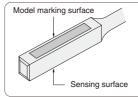
Setting the rod side stroke end

Conduct the same procedure as the head side, but on the reversed way.

- 1. Pull piston rod to the fully extended position.
- Install a sensor switch in a holder without tightening a mounting screw all the way, move the switch from rod side to head side until it turns ON, then move the switch 1 notch (=1mm [0.039in.]) for ZC130, ZC153, or 2 notches (=2mm [0.079in.]) for CS5T and CS11T toward head side and tighten the mounting screw.

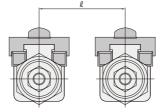


Caution when installing cylinder with sensor switch



In the ZC type sensor switches, the opposite side from the model marking surface is the sensing surface side. Mount it so that the cylinder magnet comes to the sensing surface side.

When installing 2 or more knock cylinders with magnets, which are located close to each other in parallel, follow the conditions shown below.



Bore size	ℓ dimension		
6 [0.236in.]	23mm [0.906in.] or more		
10 [0.394in.] 24mm [0.945in.] or me			
16 [0.630in.]	26mm [1.024in.] or more		