# **MUFFLERS** Made of Plastic

## $M3 \times 0.5 \sim R1/2$

- Offer superior noise suppressing effect.
- Low resistance to air flow, thus avoiding adverse effects on equipment operations.
- Compact and lightweight, for easy mounting.
- Offer a long operating life. Elements do not corrode over time, and maintain superior moisture and oil resistance.
- Cleaning with petroleum, etc., is a simple operation.

# **Symbol**





# **Specifications**

Item	Model	KM-03	KM-05	KM-10	KM-11	KM-22	KM-23	KM-31	KM-41
Port size		M3×0.5	M5×0.8	R1/8 R1		1/4	R3/8	R1/2	
Media		Air							
Operating	pressure range MPa [psi.]	0~0.7 [0~102]							
Proof pressure MPa [psi.]		0.9 [	0.9 [131] 1.1 [160]						
Operating to	emperature range °C [°F]	5~60 [41~140]							
	Body	Polyacetal (Duracon)							
Materials	Element	Expanded polyethylene (filtration rating 10 μ m)		Polyvinyl alcohol resin (sponge, filtration rating 5 μ m)	Sintered polyethylene (filtration rating 20 $\mu$ m)		Sintered polyethylene (filtration rating 40 μ m)		Sintered polyethylene (filtration rating 20 $\mu$ m)
Effective area mm² [Cv]		1.0 [0.06]	4.0 [0.22]	5.5 [0.31]	15 [0.83]	21 [1.17]	43 [2.39]	65 [3.61]	74 [4.11]
Noise suppressing effect dB		15 <sup>Note</sup>	13 <sup>Note</sup>	7	18	18	18	27	34
Mass g [oz.]		0.5 [0.018]	1.0 [0.035]	0.9 [0.032]	4 [0.14]	4.5 [0.16]	18 [0.63]	19.5 [0.69]	22 [0.78]
Sales unit		One pack (10 pcs.)							

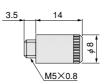
Note: Values at air pressure of 0.5MPa [73psi.] with installation in solenoid valve. (Solenoid valve used: **KM-03** for **040-4E1**, **KM-05** for **050-4E1**) Note: NPT thread only available is HKM-10 with NPT1/8

Item	Model	KM-J6	KM-J8	KM-J10	KM-J12		
Port size		φ 6	φ 8	φ 10	φ 12		
Media		Air					
Operating pressure range MPa [psi.]		0~0.7 [0~102]					
Proof pres	ssure MPa [psi.]		0.9 [131]				
Operating to	emperature range °C [°F]	5~60 [41~140]					
Materials	Body	Polyacetal (Duracon)					
	Element	Polyvinyl alcohol					
Effective a	area mm² [Cv]	9.8 [0.54]	21 [1.17]	25 [1.39]	42 [2.33]		
Noise suppressing effect dB		23	33	35	28		
Mass	g [oz.]	1.3 [0.046]	3.9 [0.138]	6.5 [0.23]	9 [0.32]		
Sales unit		One pack (10 pcs.)					

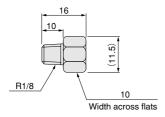
#### ■ KM-03

## ● KM-05

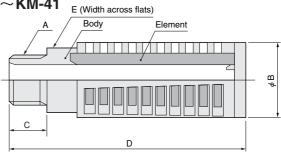




#### ●KM-10

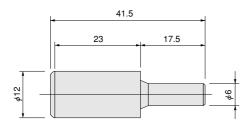


## ● KM-11 ~ KM-41

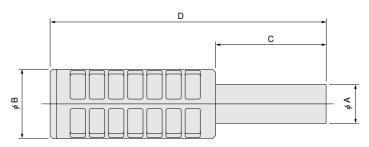


Code Model	<b>A</b> (R)	В	С	D	<b>E</b> (width across flats)
KM-11	1/8	16	7	33	14
KM-22	1/4	16	10	36	14
KM-23	1/4	20	10	62.5	17
KM-31	3/8	26	12	68	24
KM-41	1/2	28	15	71	24

#### ●KM-J6



#### ●KM-J8~KM-J12



Code	Α	В	С	D
KM-J8	8	15	26	64
KM-J10	10	18	30	73
KM-J12	12	20	35	83

## **Handling Instructions and Precautions**

- As the body is made of plastic, do not subject it to excessive force.
- For cleaning, use a neutral detergent or cleaning oil. Do not use thinner, benzene, or other solvents.

## ● KM-03, KM-05

Use fingertips to tighten for mounting. Use of pliers or other tools could damage the unit.

#### $\bullet$ KM-10 $\sim$ KM-41

Use fingertips to tighten until it stops. Then, use a tool to lightly tighten a little further.

## $\bullet$ KM-J6 $\sim$ KM-J12

Use by inserting into the quick fitting. After mounting, check that the muffler cannot be pulled out.