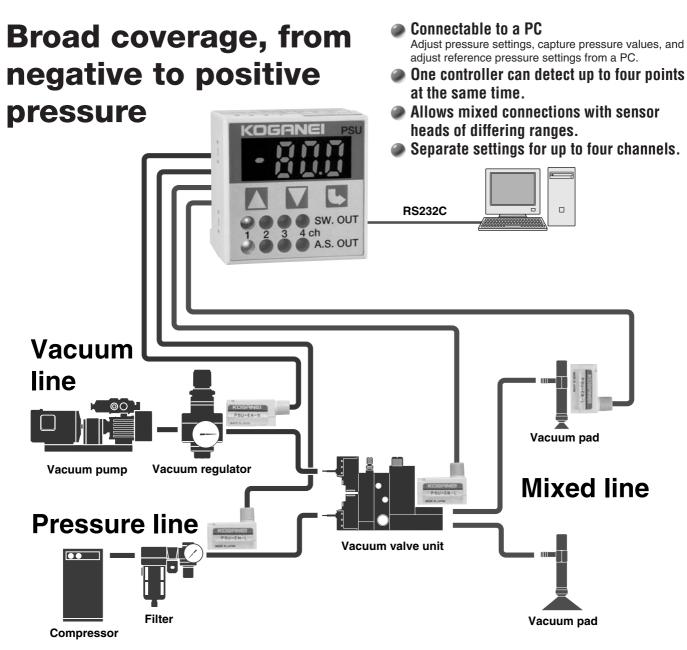
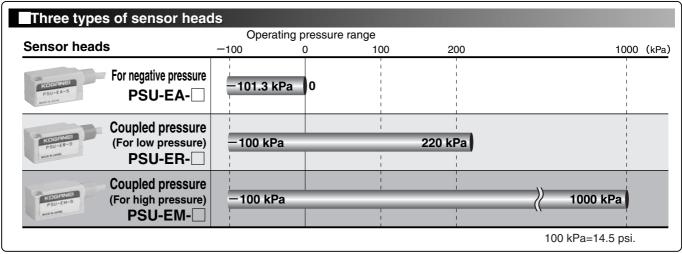
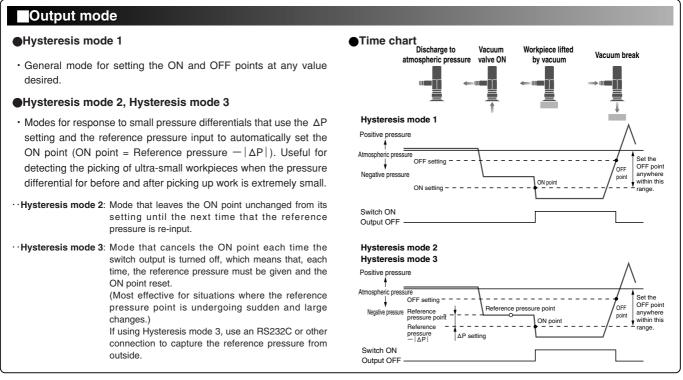
# Multi-channel Pressure Sensor Controllers



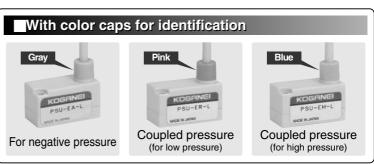


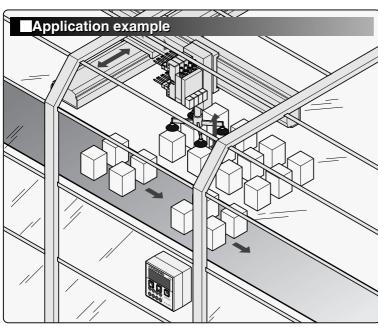
# Have you ever had trouble detecting whether or not ultra-small workpieces have been picked up?

The Multi-channel Pressure Sensor Controllers come equipped with a hysteresis mode for response to ultra-small pressure differentials.









#### Safety Precautions (Multi-channel Pressure Sensor Controllers)

Listed below are safety precautions specifically for the Multichannel Pressure Sensor Controllers. For general safety precautions, be sure to read p.49.



#### **Danger**

 Never perform adjustment on mechanisms (connection or disconnection of wiring connectors, mounting or positioning of sensor heads, etc.) attached to the product while it is in operation. Abnormal operation could result in personal injury.

# $\bigwedge$

#### **Warning**

- Do not subject the controller or sensor head to an external magnetic field during operation of the Multi-channel Pressure Sensor Controller. It could lead to unintentional operation that could result in damage to equipment or in personal injury.
- Be careful to avoid reverse wiring polarities when performing wiring work.
  - A mistake could result in damage to the Multi-channel Pressure Sensor Controller.



#### **Caution**

- Always use the specified sensor head for this product.
   Use of a non-specified sensor head could result in erratic operation.
- Follow the tightening torque of sensor switches when mounting.
  - Over-tightening beyond the allowable tightening torque may damage the mounting screws, and sensor heads. In addition, insufficient tightening torque could cause the sensor head to slip its position and/or cause leakage, resulting in operating instability. For the tightening torques, see p.784.
- When handling the Multi-channel Pressure Sensor Controller or sensor head, do not strike, drop, bump or otherwise subject them to excessive force (490 m/s² [50 G] or more). Even if the Multi-channel Pressure Sensor Controller or sensor head is not damaged, the interior of the sensor head or Multi-channel Pressure Sensor Controller could still be damaged, and erratic operation occur.
- Do not short-circuit the load.
  - Turning on the sensor switch with the shorted load will damage the Multi-channel Pressure Sensor Controller instantly due to excessive current.

An example of load short-circuit: Connecting the sensor's output lead wire directly to the power supply.

#### **Handling Instructions and Precautions**



#### **General precautions**

#### Wiring

- If using a commercial switching regulator for the power source, always ground it with a frame ground (F.G.) terminal.
- 2. When using equipment that could be sources of noise (such as switch regulators, inverter motors, etc.) around the sensor mounting area, ground them with an equipment's frame ground (F.G.) terminal.
- **3.** After completing all wiring, be sure to check for no error in the wiring connections.

#### Others

- The sensor head is for use with non-corrosive gases. Do not use with corrosive gases or fluid.
- Check power fluctuations to ensure that power input does not exceed the rating.
- Avoid using the power while it is in a transient state (about 0.5 sec.) immediately after the power supply has been switched ON.
- 4. Never insert wires, etc., through the sensor head detection port. The diaphragm could be damaged, resulting in failure of normal operation.
- Do not use needle tips or other sharp objects to operate the keys.

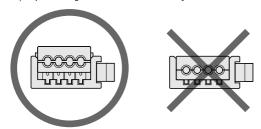


#### Mounting and wiring

#### Sensor head and connector connection procedure

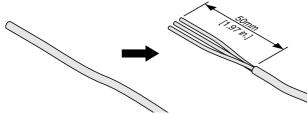
When the sensor head **PSU-**—— is supplied, the sensor head body and mini clamp connector (male) are not yet connected. Follow the procedure below to perform the connection.

 Check that the connector cover (the part where lead wires are to be inserted) is protruding from the connector body.



It cannot be used if it's flat and placed at the same level against the body.

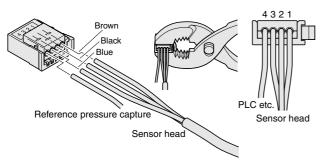
2. Cut the cable at the length required for the sensor head. Strip off the cable sheath for 50 mm [1.97 in.] from the cable end, and expose the lead wires. At this time, do not take off the lead wire insulation.



3. Follow the instructions in the table below to insert the lead wires into the hole in the connector cover. Look through the top of the semi-transparent cover to check that the lead wires have been firmly inserted all the way to the back. (Insertion length is about 9 mm [0.35 in.].)

Use caution in making the connections, since switching on the power with wrong connections will damage the sensor head and controller.

No. on the connector	Signal name	Color of lead wire
1	Sensor head power supply (+)	Sensor head brown wire
2	Sensor head voltage output	Sensor head black wire
3	Sensor head power supply (0V)	Sensor head blue wire
4	Reference pressure capture	Prepared by customer AWG 24-26 (0.14-0.3sq) Insulation diameter: \$\phi 0.8-1.0 mm [0.031-0.039 in.]



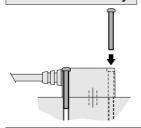
4. Taking care to avoid letting the lead wires slip out from the connector, use pliers or some other hand tool to crimp the cover and connector body, and push the cover into the connector body.

Limit the crimping force to 980.7 N [220.5 lbf].

When the cover is flat and placed at the same level against the connector body, the connection is complete.

- In the same way, handle the sensor head relay cable PSUK mini-clamp connectors (male, female).
- 6. Check one more time that the wiring is correct.

#### Sensor head body

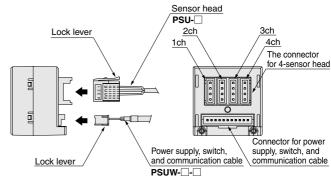


Use the small screws provided to mount the sensor head.

For the mounting dimensions, see the sensor head dimensions on p.794.

The tightening torque should not exceed 9.83N·cm [0.87in·lbf].

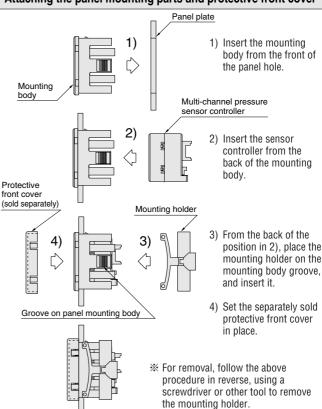
# Attaching and removing of the sensor head, and the power supply, switch, and communication cable



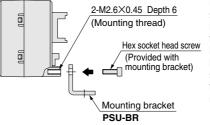
To mount the sensor head and the power supply, switch, and communication cable, align the lock lever position as shown in the figure, and push until the lock hooks on the controller-side connector.

To remove, push down completely on the lock lever, take the connector and pull it out. At this time, be careful to avoid applying excessive force on the lead wires

#### Attaching the panel mounting parts and protective front cover



#### Attaching the mounting bracket

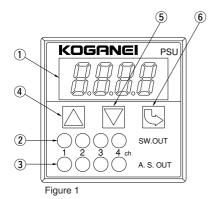


Use the hex socket head screws (M2.6×0.45, length 5 mm [0.197 in.]) to mount the mounting bracket into the mounting holes on the back of the sensor controller. The tightening torque should not exceed 32 N·cm 784 [2.83 in·lbf].

#### **⚠** Caution

- 1. Since miswiring in the sensor head, or in the power supply, switch, and communication cable, can damage both the controller and sensor head, always check the wiring before switching on the power.
- 2. The setting conditions are written to EEPROM and saved. Be aware that EEPROM has a finite lifetime, with guaranteed number of times up to 100,000 times.
- **3.** Repeated input of the reference pressure while in Hysteresis 2 mode could result in the EEPROM write-ins guarantee limit being exceeded in a short period of time. Use Hysteresis 3 mode instead.
- **4.** The explanations that follow encode Hysteresis mode 1 as HYS1, Hysteresis mode 2 as HYS2, and Hysteresis mode 3 as HYS3.

#### ■Major parts and functions

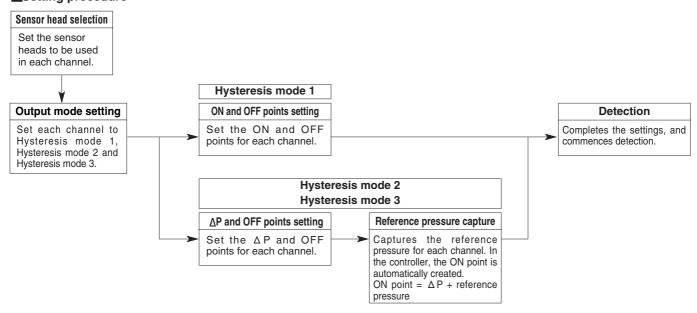


No.	Name	Description
1	LED display (red)	Displays the detected pressure value (kPa), setting contents, and error content
2	Switch output indicator (red)	Lights up when switch output is ON
3	Autoscan indicator (green)	The channel whose current pressure is displayed on the LED lights up
4	UP key (△)	Used when adjusting setting value upward
(5)	DOWN key (☑)	Used when adjusting setting value downward
6	MODE key ( 🕓)	Used for all types of settings

#### **■**Setting preparation

- Connect the connectors to the sensor heads.
   (See p.784 for the connection procedure for the sensor head connectors.)
- Connect the sensor heads (one to four pcs.) and the power supply, switch, and communication cable to the controller.
  - (See p.784 for attaching and removing of the sensor head and the power supply, switch, and communication cable.)
- · Leave the sensor head detection ports open to the air.

#### **■**Setting procedure



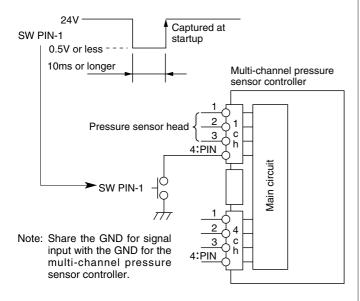
#### ■ Setting

#### • Reference pressure capture method in Hysteresis mode 2 and 3

Device key operation method	For the operations method, see p.787
RS232C method	For RS232C commands, see p.789
General-purpose I/O input method	See diagram below

#### Reference pressure capture method using generalpurpose I/O input

Set PIN (sensor head connector 4-pin) for corresponding channel to "L level" (0.5V or less, 10 ms or longer).



If not using general-purpose I/O input to perform reference pressure capture, do not connect anything to the PIN. (Note: PIN is pulled up at 24V.)

# Functions List (For details about operations, see the each operation method)

Function	Device button command	Serial communication command (-D only)	
Pressure display	0	@A	
ON(ΔP)/OFF point setting	0	@PRE	
Reference pressure capture	0	@P	
Mode selection	0	@MODE	
Sensor head type setting	0	@P	
Zero reset	0	@B	
Pressure display autoscan	0	@AS	
Peak hold	0	@PHL	
Bottom hold	0	@BHL	
Pressure display deleted	0	@DIS	
Output mode check	×	@MD	
Sensor head type check	×	@TP	
ON(ΔP)/OFF point check	×	@C	
Reference pressure - ΔP /OFF point check	×	@E (Enabled for modes 2 and 3 only)	
Switch output condition display	×	@SW	

#### **Detection mode**



Figure 2

- Switching on the power supply (DC24V power voltage) automatically provides detection mode.
- The pressure of the selected channel is indicated in the LED display. (The selected channel's A.S.OUT LED (green) lights up. See Figure 2.)
- The SW.OUT LED (red) lights up when the switch output is turned ON.
- Pressing the  $\triangle$  key or  $\nabla$  key changes the selected channel.
- If the off display appears, it means that the selected channel's sensor head was not connected or has a wire break.
- In the case of a wire break, shut off the power and replace the sensor head.

#### Sensor head selection

Use the following procedure to perform settings for the sensor head used in each channel.

Procedure	Device operation	7-seg display	Remark
1	<u></u>	SET I	
2		SEFE	
3	<u></u>	SEF	
4	(Push both at the same time)	[HI	Use or to select channel
5	<u></u>	5E /	Use or to select sensor head
6	<u></u>		Sensor head determined

[Sensor head selection]

SE1: -101.3~0 kPa [-14.7~0 psi.] type

SE2: -100.0~220.0 kPa [-14.5~31.9 psi.] type

SE3: -100~1000 kPa [-14.5~145 psi.] type

#### Output mode selection

Use the following procedure to perform output mode settings for each channel.

Procedure	Device opera	ition	7-seg display	Remark
1		<u></u>	SET I	
2	(Push both at the same time)	<u></u>	[HI	Use or to select channel
3		<u>U</u>	HF5 I	Use or to select output mode
4		<u>S</u>		Output mode determined

[Output mode selection]

HYS1: Hysteresis mode 1 HYS2: Hysteresis mode 2 HYS3: Hysteresis mode 3

#### Threshold value setting (ON point ( △P)/OFF point)

Use the following procedure to perform threshold value settings for each channel.

Procedure	Device operation	7-seg display	Remark
1		SET I	
2		SEF	
3		11	Use or to select channel
4	<u></u>	***	Use or to set threshold value
5			Threshold value determined

[Threshold value setting]

#### Reference pressure capture (for Hysteresis mode 2 and 3)

When using Hysteresis mode 2 or 3, use the following procedure to perform reference pressure capture.

Procedure	Device operation	7-seg display	Remark
1		SET I	
2	(Push both at the same time)	REFI	Use or to select channel
3			Reference pressure captured

[Reference pressure capture]
REF1:1ch REF3:3ch
REF2:2ch REF4:4ch

#### Pressure display switch-off

Use the following procedure to shut off the pressure display.

Procedure	Device operat	ion	7-seg display	Remark
1		3	SET I	
2			SEFZ	
3		U,	SEF	
4	(Push both at the same time)	<u></u>		7-seg LED shut off
5			***	7-seg LED re-lighted

#### Pressure display autoscan

Use the following procedure to switch the pressure display to autoscan mode.

Since autoscan mode doubles as the key lock function, no key operation other than cancellation of autoscan can be performed.

Procedure	Device operation		7-seg display	Remark
1		S	SET I	
2			SELS	
3		<u></u>	SEF	
4		(Push both at the same time)		Autoscan start
5		(Push both at the same time)		Autoscan stop

Note: Autoscan mode is cancelled when the power supply is switched OFF.

#### Zero point correction (Zero reset)

Use the following procedure to perform zero point correction for each channel.

Procedure	Devi	ce operation	7-seg display	Remark
1		S	SET I	
2			SEFZ	
3			SEF 3	
4		S	SEF	
5		(Push both at the same time)	b- /	Use or to select channel
6		<u></u>		Zero point correction

Note: Zero point is cancelled when the power supply is switched OFF.

[Zero point correction]					
b-1:1ch	b-3:3ch				
b-2:2ch b-4:4ch					

#### Peak hold and bottom hold

Use the following procedure to put the pressure display on peak hold or bottom hold. The display channel can be switched back and forth while in the hold position.

Procedure	Peak hold	7-seg display	Remark
1		SET I	
2		SET 2	
3		SEF 3	
4	<u></u>	SEF	
5	(Push both at the same time)	PHL	Hold start
6	(Push both at the same time)		Hold cancel

Procedure	Bottom hold	7-seg display	Remark
1		SET I	
2		SETZ	
3		SEF 3	
4		SEF	
5	(Push both at the same time)	ЬHL	Hold start
6	(Push both at the same time)		Hold cancel

Note: Peak hold and bottom hold are cancelled when the power supply is switched OFF.

Peak hold and bottom hold cannot be implemented at the same time.

Peak hold maintains value at the high pressure side (or low vacuum side), while bottom hold maintains value at the low pressure side (or high vacuum side).

#### **■**Error Display

Error display	Error description	Error cancel	
off	Sensor head on selected channel either not connected or has a wire break.	In the case of a wire break, shut off the power and replace the sensor head.	
E - ! In hysteresis mode 2 or 3, threshold value is set outside the measured range.			
E-2 n (n is the targeted channel)	Overvoltage (5V or more) applied to sensor input.	Correct the error, and then press the mode key for at least 1 second.	
E - 3 n (n is the targeted channel) Overcurrent flowing to switch output.			

#### Communication

## Communication with personal computer

#### Hardware and operations environment

PC: PC-98 series (excluding PC-98LT) or equivalent DOS/V machine

OS: Windows95 or later

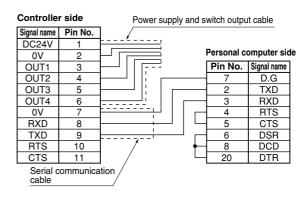
#### Software and operations environment

Hyperterminal with WIndows95 or later as the standard. \*Windows is a registered trademark of Microsoft Corp.

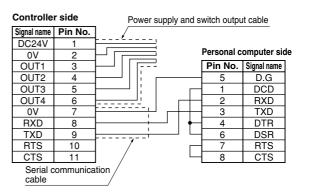
#### Communication parameter

5	2000 (1 1)
Baud rate	9600 (baud)
Stop bit length	1 [bit]
Parity	Odd
Parity check	Yes
Data bit length	8 [bit]
Communication method	Full duplex
Return key send procedure	CR code, LF code

#### ●Communication cable specification and connection



D-sub 25 pin configuration



D-sub 9 pin configuration

#### Communication command detail

Command List Note: "..." denotes a space.

@ **A** 

Function: Reads out the current pressure

c/rl/f ← When sensor head is not connected

4 = -30.0 c/rl/f

c/rl/f Response example: NG c/rl/f

21: illegal type

@PRE

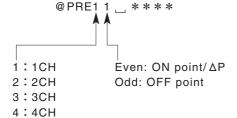
Function: Sets the ON and OFF points for each channel.

Send example: @PRE10\_\_-80.0 c/rl/f

Response example: OK c/rl/f Response example: NG c/rl/f

21: illegal type

@ PRE10: Sets ON point/  $\Delta$  P for Channel 1 @ PRE11: Sets OFF point for Channel 1 @ PRE22: Sets ON point/  $\Delta$  P for Channel 2 @ PRE23: Sets OFF point for Channel 2 @ PRE34: Sets ON point/  $\Delta$  P for Channel 3 @ PRE35: Sets OFF point for Channel 3 @ PRE46: Sets ON point/  $\Delta$  P for Channel 4 @ PRE47: Sets OFF point for Channel 4



@P

Function: In output mode, the reference pressure

captured when Hysteresis mode 2 or 3

is selected.

Send example: @ P1 c/rl/f
Response example: OK c/rl/f
Response example: NG c/rl/f
21: illegal type

@ P1: Captures channel 1 reference pressure
@ P2: Captures channel 2 reference pressure
@ P3: Captures channel 3 reference pressure

@P4: Captures channel 4 reference pressure

@P1 1:1CH 2:2CH 3:3CH

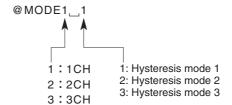
4:4CH

#### @MODE

Function: Sets the output mode for each channel.

Send example: @MODE1\_1c/rl/f Response example: OK c/rl/f Response example: NG c/rl/f

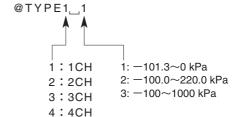
21: illegal type



#### **@TYPE**

Function: Sets the sensor head type for each channel.

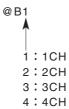
Send example: @TYPE1\_1c/rl/f Response example: OK c/rl/f Response example: NG c/rl/f 21: illegal type



#### @B

Function: Performs zero correction for each channel.

Send example: @ B1 c/rl/f
Response example: OK c/rl/f
Response example: NG c/rl/f
21: illegal type



#### @MD

Function: Displays the output mode for each channel.

Send example: @MD c/rl/f Response example: 1231 c/rl/f Response example: NG c/rl/f 21: illegal type



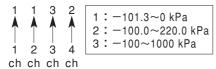
1: Hysteresis mode 12: Hysteresis mode 23: Hysteresis mode 3

@TP

Function: Displays the sensor head type for each channel.

Send example: @ TP c/rl/f Response example: 1132 c/rl/f Response example: NG c/rl/f

21: illegal type



@C

Function: Displays the ON point ( $\Delta P$ ) and OFF point

for each channel.

Send example: @C1 c/rl/f

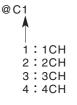
Response example:  $-70.0 \text{ c/rl/f} \leftarrow \text{ON point } (\Delta P)$ 

-30.0 c/rl/f ←OFF point

c/rl/f

Response example: NG c/rl/f

21: illegal type



@E

Function: Displays (Reference pressure  $-|\Delta P|$ ) and

OFF point for each channel.

Send example: @E1 c/rl/f

Response example:  $-70.0 \text{ c/rl/f} \leftarrow \text{Reference pressure} - |\Delta P|$ 

-30.0 c/rl/f ←OFF point

c/rl/f

Response example: NG c/rl/f

21: illegal type



@DIS

Function: Shut off (Locks) the main unit LED.

Send example: @ DIS\_1 c/rl/f
Response example: OK c/rl/f
Response example: NG c/rl/f
21: illegal type

@ DIS\_\_1

1: Not lighted
0: Lighted

@AS

Function: Sets ON/OFF for autoscan function.

Send example: @AS\_1 c/rl/f
Response example: OK c/rl/f
Response example: NG c/rl/f

21: illegal type



@PHL

Function: Sets ON/OFF for peak hold function.

Send example: @PHL\_1 c/rl/f
Response example: OK c/rl/f
Response example: NG c/rl/f
21: illegal type

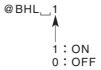


@BHL

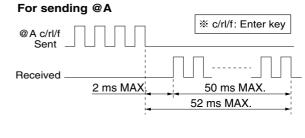
Function: Sets ON/OFF for bottom hold function.

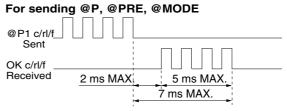
Send example: @BHL\_\_1 c/rl/f
Response example: OK c/rl/f
Response example: NG c/rl/f

21: illegal type



#### ■Communication time chart



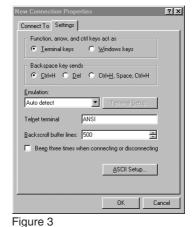


#### Hyperterminal setting method



Click File, and then click Property to open the window at left, and set Connect To.

Click on Configure...



Clicking on the tag of the **Settings** in Figure 1 displays Figure 3. Click the **ASCII Setup...** button.

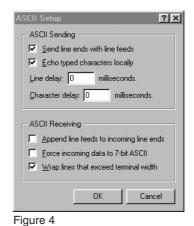




As shown in Figure 2, set the baud rate, etc.

Bits per second : 9600
Data bits : 8
Parity : Odd
Stop bits : 1
Flow control : Xon/Xoff

When the setting are complete, click **OK**.

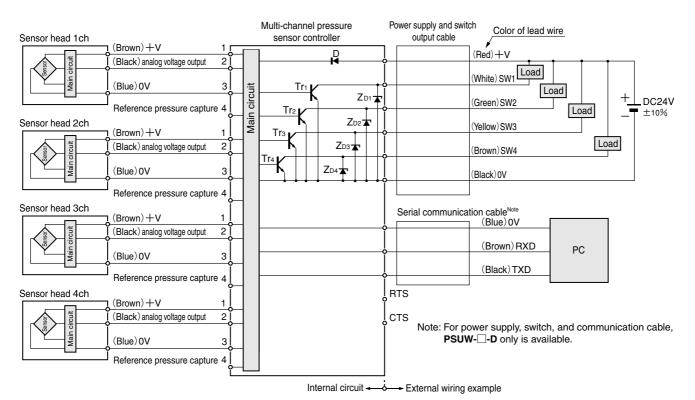


Set as shown in Figure 4, and click **OK**.

Return to Figure 3. Click **OK** again.

. , , , , ,

#### Internal Circuit Diagram and Wiring Specifications (External Wiring Example)



Note: Be aware that voltage drops as cable resistance increases when extending the cable.

Code D : Diode for reverse connecting protection of power supply

ZD1~ZD4 : Zener diode for surge voltage absorption Tr1~Tr4 : NPN output transistor

791

# MULTI-CHANNEL PRESSURE SENSOR CONTROLLERS

## **PSU**



### **Specifications**

#### • Multi-channel pressure sensor controller

Model Model				
Item	Woder	PSU		
	Voltage	DC24V±10%		
Power	Sensor head supply voltage	DC24V±10%Note 1		
supply		100 mA MAX.		
	Consumption current	(Not including current supplied to sensors)		
Sensor	Number of connected sensors	4		
	Input voltage range	DC1.0~5.0V		
input	Maximum applied voltage	5.3V MAX.		
	Number of outputs	4		
	Output method	NPN open collector		
	Response time	3 ms		
SW	Load voltage	DC30V MAX.		
output	Load current	50 mA MAX.		
	Internal voltage drop	0.3V MAX./ at 5 mA		
	Output mode	Hysteresis mode 1, Hysteresis mode 2		
	Output mode	Hysteresis mode 3		
	Pressure value display	7-segment LED, unit : kPa, 4-digit display		
Display	Switch output confirmation display (SW.OUT)	When output Tr ON, lights up		
	Autoscan channel confirmation	LED for the channel displaying		
	display (A.S.OUT)	pressure lights up		
Pressure	Body key setting	Key input $\triangle$ : UP, $\nabla$ : DOWN		
setting	. , ,	☐ : MODE		
method	External setting (optional) Note 2	Serial (RS232C)		
	Operating temperature range	-10~50°C [14~122°F] Storage: -20~80°C [-4~176°F] (no condensation and freezing)		
	Operating humidity range	35~80%RH		
		IEC61000-4-4		
	Noise resistance	Power supply line 1 KV (level 2)		
General		Sensor input signal line 2 KV (level 3)		
Goriorai	Dielectric strength	AC500V 1 minute		
	Insulation resistance	100 MΩ or more. (at DC500V megger)		
	Vibration resistance	$10{\sim}55~\mathrm{Hz}$ (total amplitude 1.5 mm [0.059 in.])		
	Vibration resistance	XYZ-direction each 2 hours		
	Shock resistance	490 m/s <sup>2</sup> [50 G] Non-repeated shock		
	Material	Case : PBT		
	Mass	45 g [1.59 oz.]		

Notes:

#### Sensor head

Item		Model	PSU-EA-□	PSU-ER-□	PSU-EM-□
Media			Air or non-corrosive gas		
Power	Voltage		DC24V±10%		
supply	Consumption current		6 mA or less		
	Output voltage		1~5V		
	Zero-point voltage (Vzero)		1±0.05V	3.75±0.05V	4.64±0.05V
Analog	Span voltage		4.00±0.07V (reference value)		
Output	Temperature	Vzero	Within ±30mV (at 0~50°C [32~122°F])		
	characteristics	VSPAN	Within ±2% F.S. (at 0~50°C [32~122°F])		
	Output current		1mA max. (load resistance 5 k $\Omega$ or more)		
	Operating pressure range		0~−101.3 kPa [0~−14.7 psi.]	-100~220 kPa [-14.5~31.9 psi.]	-100~1000 kPa [-14.5~145 psi.]
	Proof pressure		+900 kPa [131 psi.] +1500 kPa [218 psi.]		
General	Operating temperature range		$0\sim50^{\circ}\text{C}$ [32 $\sim$ 122°F], Storage : $-20\sim80^{\circ}\text{C}$ [ $-4\sim176^{\circ}\text{F}$ ] (Storage: humidity 65 $\%$ RH max. at atmospheric pressure)		
	Operating humidity range		35~85%RH		
	Insulation resistance		100 MΩ MIN (at DC500V megger)		
	Dielectric strength		AC500V 1 minute		
Cable 0		Oil-resistant, bending-resistant PCCV 0.15SQX3-lead 3000 mm [118 in.]			
	Mass		34 g [1.20 oz.] (with cable)		

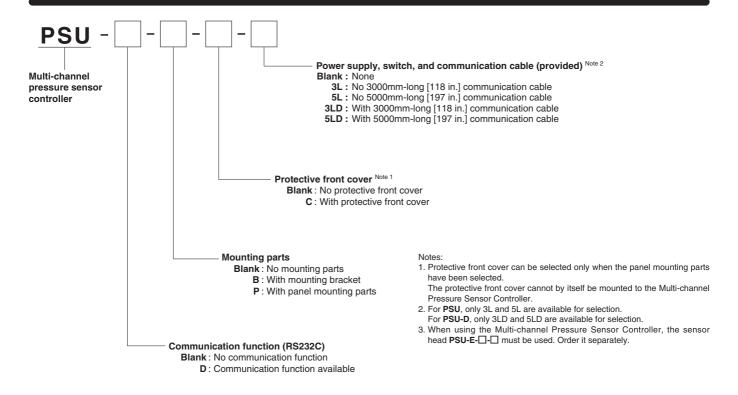
#### Wiring specifications

Connector type	Item		Specification
	Power supply		1 pin : 24V (red)
			2 pin : 0V (black)
		Switch output	3 pin : SW1 (white)
			4 pin : SW2 (green)
Mada by ICT	Data input and output		5 pin : SW3 (yellow)
Made by JST B11B-XASK-1			6 pin : SW4 (brown)
DIID-XASK-I		RS232C <sup>Note</sup>	7 pin : 0V (blue)
			8 pin : RXD (brown)
			9 pin : TXD (black)
			10 pin : N.C
			11 pin : N.C
			1 pin : +V (brown)
Made by			2 pin : Sensor output (black)
SUMITOMO 3M 37104-3101	Data input		3 pin : 0V (blue)
			4 pin : PIN

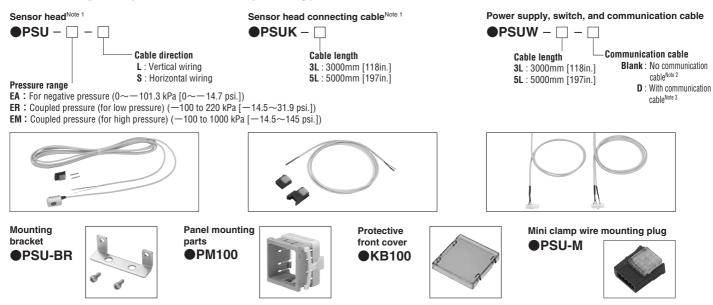
Note: **PSU-D-**□-□ only.

The supply voltage to the sensor head is lower by 0.5V MAX than the controller power supply voltage.

<sup>2.</sup> **PSU-D-**□-□ only.

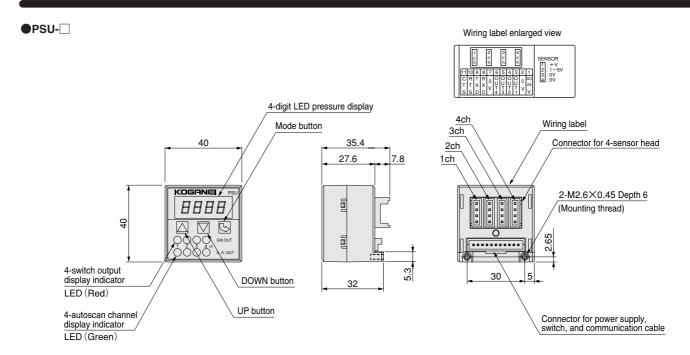


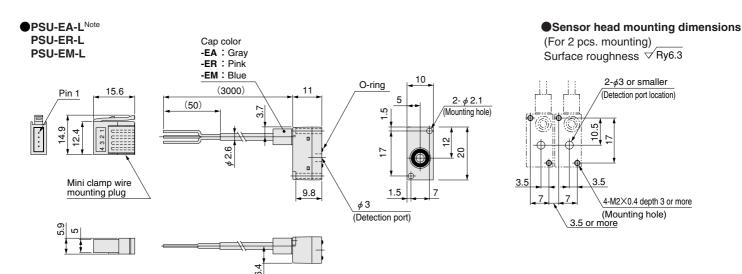
#### Additional parts (to be ordered separately)



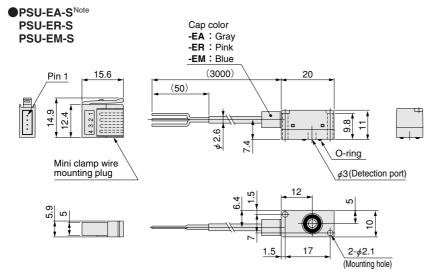
Notes: 1. The sensor head **PSU-EA-** and sensor head connecting cable **PSUK-** are delivered with the connectors un-connected. For the connection procedure, see p.784.

- 2. Used with PSU only.
- 3. Used with PSU-D only.

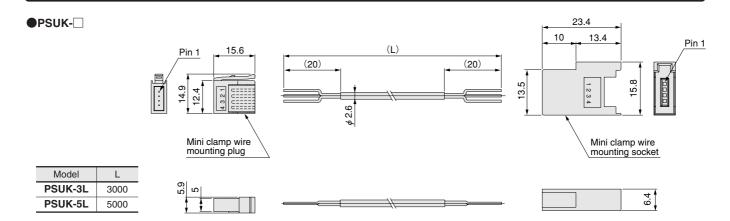


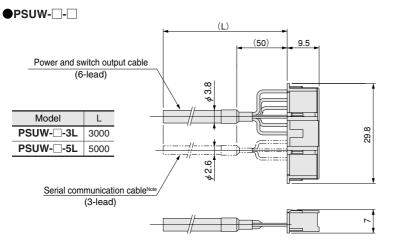


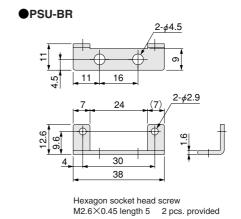
Note: The sensor head **PSU-**□-□ comes with 2 mounting screws (M2×0.4, length 13).

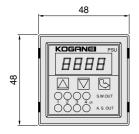


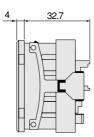
Note: The sensor head **PSU-** comes with 2 mounting screws (M2 $\times$ 0.4, length 13).



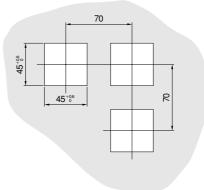








#### Dimensions of cut panel for sensor controller mounting



- Notes: 1. The mounting plate thickness should be 1~3.2 mm [0.039~0.126 in.].

  2. If mounting in a series, space the units at intervals of the value shown in the figure above or greater.

  3. Conforms to **DIN43700** standard.

#### ●KB100

