# SQUARE TYPE SOLENOID VACUUM VALVES

### V100-F11 Series



### **Specifications**

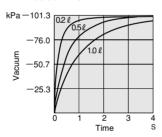
Item	Basic model	V100E1-F11	MV100E1-F11-11	SV100E1-F11	MSV100E1-F11-11	
Media		Vacı	ıum	Vacuum and air		
Operation type			Direct	acting		
Number of positions	3		2 pos	sitions		
Number of ports		2, 3 p	oorts	3 pc	orts	
Valve function		Normally closed (NC) or normally open (NO)	Normally open (NO)	Normally closed (NC)Note 1	Normally open (NO)	
Effective area (Cv)	mm²	5 (0.28)				
Port size		NPT1/8				
Lubrication		Not required				
Operating pressure ra	nge kPa (mmHg) [in.Hg]	-100~0 {-750.1~0} [-29.53~0]		$-100\sim0$ { $-750.1\sim0$ } [ $-29.53\sim0$ ], $0\sim0.9$ MPa { $0\sim9.2$ kgf/cm²} [ $0\sim131$ psi.]		
Proof pressure	MPa {kgf/cm²} [psi.]	-	_	1.32 {13.5} [191]		
Response timeNote 2	DC24V		20/20 0	or below		
ON/OFF	AC100V,AC200V		20/20 c	r below		
Maximum operating	frequency Hz	5				
Maximum temperature range (atmosphere and media) °C [°F]		0~50 [32~122]				
Shock resistance m/s <sup>2</sup> {G}	Lateral direction	1373.0 {140.0}				
SHOULD TESISTATIVE THISE (G)	Axial direction		392.3	{40.0}		
Mounting direction		Any				
Mass	g [oz.]		190	[6.70]		

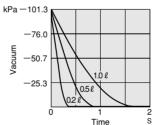
Notes: 1. The positive pressure side is normally closed.

2. For V100E1, values when the vacuum is —100kPa {—750.1mmHg} [—29.53in.Hg]. For SV100E1, values when the air pressure is 0.5MPa {5.1kgf/cm²} [73psi.].



### Air supply time



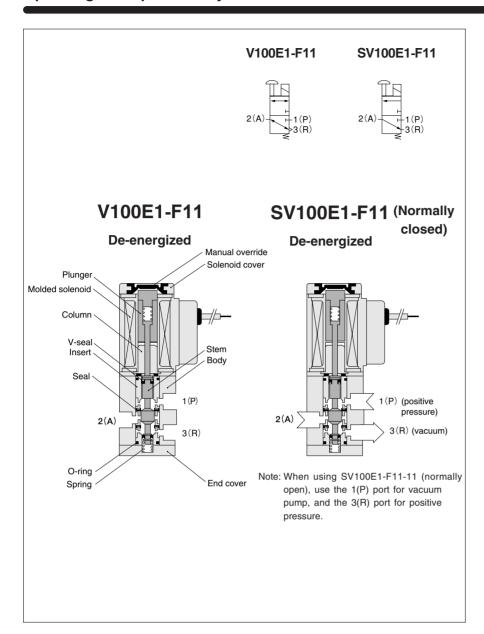


1kPa = 0.145psi.

# **Solenoid Specifications**

Rated voltage <sup>Note4</sup>		DC24V	AC100V		AC200V		
Туре		DC type		Flywhe	eel type		
Operating voltage ra	ange V	21.6~26.4 (24±10%)	90~110 (100±10%)			180~220 (200±10%)	
CurrentNote 1	Frequency Hz	_	50	60	50	60	
(when rated voltage is applied	EnergizingNote 2 mA (r.m.s.)	270 (6.5W) (282 (6.8W))	100 (107)	95 〔101〕	41 (45)	39 (42)	
Allowable leakage current mA		20	10		5		
Insulation resistance	е МΩ	10					
Wiring type and	Standard	Grommet type: 300mm [11.8in.]					
lead wire length	Optional	With DIN connector					
Color of lead wire		Red (+), Blue (-)] Note 1 Red (+), Black (-) Note 3	Yellow, Black		White, Black		
Color of LED indicator (optional)		Red	Yellow		Green		
Surge suppression	Standard	_	Flywheel diode				
ourge suppression	Optional	Flywheel diode	_				

- Notes: 1. Figures and descriptions in brackets ( ) are for solenoids with LED indicators.
  - 2. Since the AC types have built-in flywheel diodes, the starting current value and energizing current value are virtually the same.
  - 3. For solenoids with surge suppression, and solenoids with LED indicators and surge suppression.
  - 4. DC12V, AC120V coil are available for standard.



### Valve functions and connection port configurations

V100-F11 When not using positive pressure

		Energized	
2-port	Normally closed (NC)	2(A)	
2-p	Normally open (NO)	2(A)	
3-port	Normally closed (NC)	2(A)	
3-p	Normally open (NO)	2(A) 3(R) (vacuum pump, etc.)	
Sele	ector valve	$2({\rm A}) \begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	
Div	ider valve	(vacuum pump, etc.) 2(A) (P) 3(R)	

**SV100-F11** When using both vacuum and positive pressure

ort	Normally closed (NC)	2(A) 3(R) (positive pressure) 3(R) (vacuum pump, etc.)	
3-po	Normally open (NO)	2(A) (vacuum pump, etc.) 3(R) (positive pressure)	

### **Major Parts and Materials**

Р	arts	Materials	
	Body	Aluminum allay (anadizad)	
	Stem	Aluminum alloy (anodized)	
	Seal	Synthetic rubber	
Valve	Insert	Aluminum alloy and brass	
vaive	Spring	Stainless steel	
	Mounting base	Mild steel (zinc plated)	
	Plunger	Magnetic stainless steel	
	Column	Magnetic steel (zinc plated)	
	Body	Aluminum alloy (anodized)	
Manifold	Block-off plate	Mild steel (zinc plated)	
	Seal	Synthetic rubber	
	Mounting bracket	Mild steel (zinc plated)	

Remark: Materials that generate copper ions are not used for the non-ion specification.

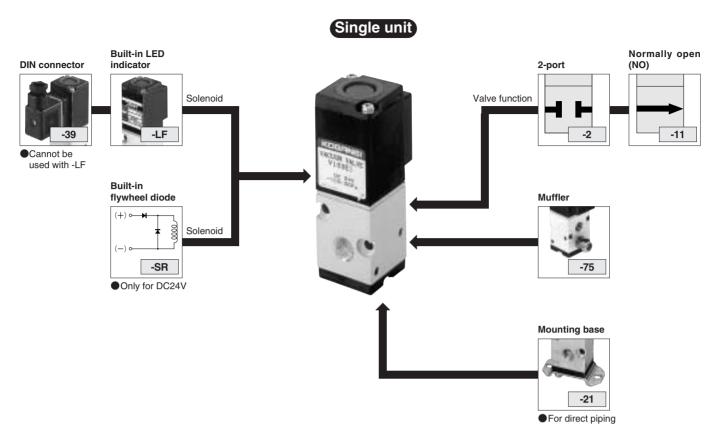
### **Manifold Connection Port Size**

Manifold model	Port Location of piping connection		Port size
	1(P)	Manifold	
HM□T-F11	2(A)	Valve	NPT1/8
	3(R)	Manifold	
	1(P)	Manifold	
HM□U-F11	2(A)	Valve	NPT1/8
	3(R)	Valve	
	1(P)	Manifold	
HM□L-F11	2(A)	Valve	NPT1/8
	3(R)	Valve	

### **Manifold Mass**

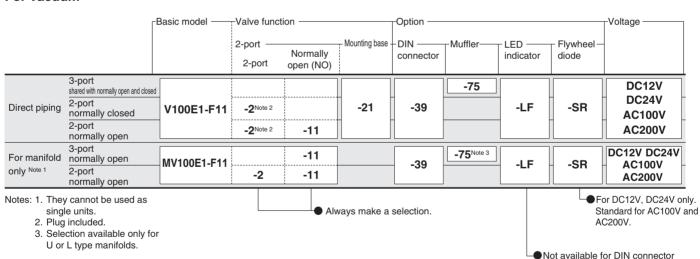
		g [oz.]
Manifold model	Mass calculation of each unit (n=number of units)	Block-off plate
HM□T-F11	(73×n)+73 [(2.57×n)+2.57]	21 [0.74]
HM□U-F11	(26×n)+130 [(0.92×n)+4.59]	11 [0.39]
HM□L-F11	(26×n)+130 [(0.92×n)+4.59]	11 [0.39]





### Solenoid Vacuum Valve Order Codes

### For vacuum



### For both vacuum and positive pressure

	1	-Basic model	-Valve function-		I			_Voltage ———
			Normally open (NO)	Mounting —— base	DIN — connector	LED indicator —	-Flywheel diode	_
Direct piping	3-port <sup>Note 1</sup> normally closed 3-port normally open	SV100E1-F11	-11	-21	-39	-LF	-SR	DC12V DC24V AC100V AC200V
For manifold only Note 2	3-port normally open	MSV100E1-F11	-11		-39	-LF	-SR	DC12V DC24V AC100V AC200V

Notes: 1. The positive pressure side is normally closed.

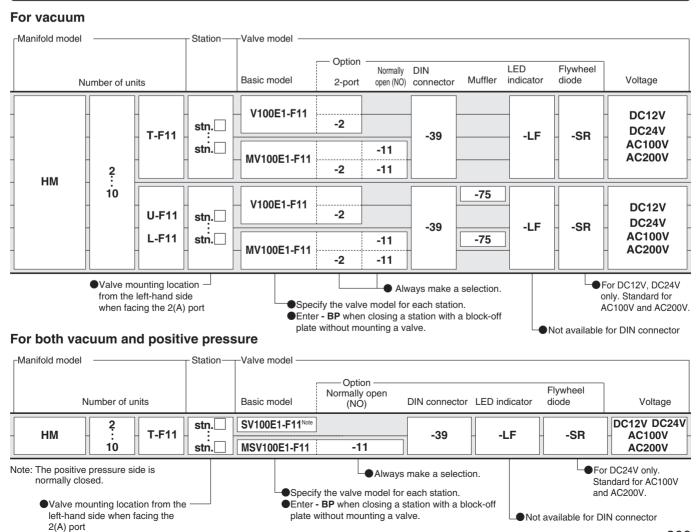
Always make a selection.

For DC12V, DC24V only. Standard for AC100V and AC200V.

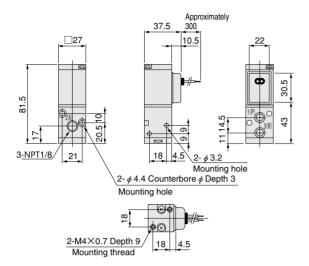
Not available for DIN connector

<sup>2.</sup> They cannot be used as single units.

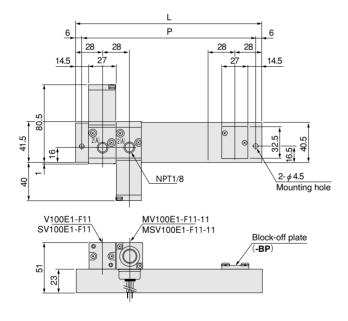
### **Manifold Order Codes**

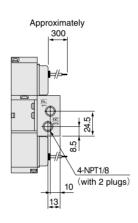


### V100E1-F11 SV100E1-F11



### HM T-F11



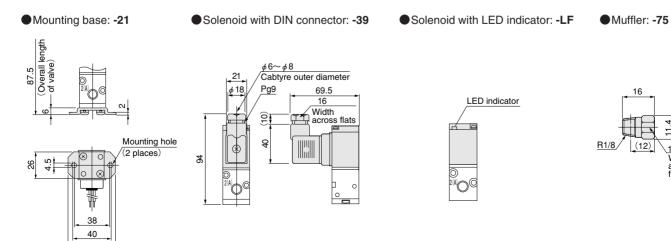


### **Unit dimensions**

Model	L	Р
HM2T	84	72
3T	112	100
4T	140	128
5T	168	156
6T	196	184
7T	224	212
8T	252	240
9T	280	268
10T	308	296

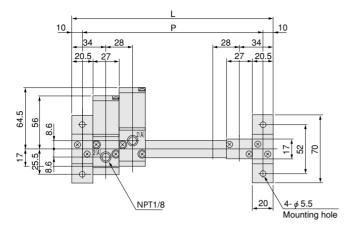
16

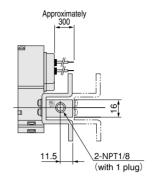
### **Options**

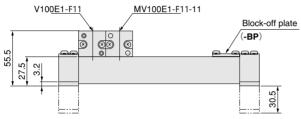


# SQUARE TYPE SOLENOID VACUUM VALVES

## HMUU-F11



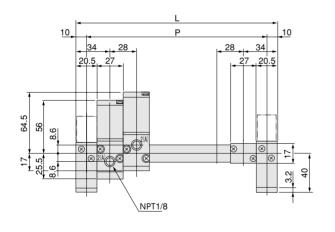


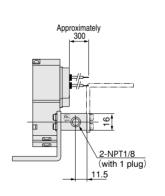


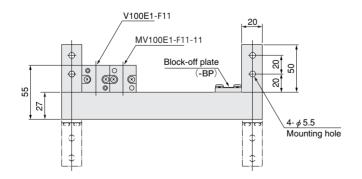
### **Unit dimensions**

Model	L	Р
HM2U	96	76
3U	124	104
4U	152	132
5U	180	160
6U	208	188
7U	236	216
8U	264	244
9U	292	272
10U	320	300

## HM L-F11







### Unit dimensions

Offic diff	1611310	113
Model	L	Р
HM2L	96	76
3L	124	104
4L	152	132
5L	180	160
6L	208	188
7L	236	216
8L	264	244
9L	292	272
10L	320	300



### Solenoid

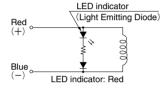
### Internal circuit

### ●DC24V

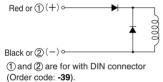
### Standard solenoid



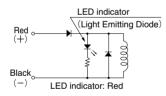
### Solenoid with LED indicator Order code: -LF,-L



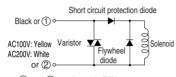
### Solenoid with surge suppression Order code: -SR



# Solenoid with LED indicator and surge suppression Order code: -LF-SR

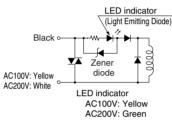


### ●100V, AC200V (Surge suppression) Standard solenoid



① and ② are for with DIN connector (Order code: -39).

### Solenoid with LED indicator Order code: -LF,-L



Cautions: 1. Do not apply megger between the lead wires.

- The DC24V solenoid will not short circuit even if the wrong polarity is applied, but the valve with surge-suppression will not operate. Also, the LED indicator will not turn on, for units with LED indicators.
- 3. Leakage current inside the circuit could result in failure of the solenoid valve to return, or in other erratic operation. Always use within the range of the allowable leakage current. When circuit conditions, etc. cause the leakage current to exceed the allowable leakage current, consult us.
- 4. Since the AC solenoid uses a diode for the solenoid, always connect lead wires of the same color when wiring a number of solenoid valves in parallel. The DC24V standard solenoid, however, has no polarity, so any lead wire connection is acceptable.



### Manifold

### Piping

The 1(P) port and 3(R) port are located at both end surfaces of the manifold, and the mounting location determines selection of piping direction.

At shipping, ports on one side are plugged. Remove them, and then use sealing tape or other sealing agent, and then tighten.

### Block-off plate

To close the unused stations, use a block-off plate (Order code: **-BP**).

Cautions: 1. For the 1(P) port piping, use a size that matches the manifold's piping connection port.

- When installing piping or mufflers to the 3(R) port, ensure there will be minimum exhaust resistance.
- When multiple number of valves are operated simultaneously on a multiunits manifold, or when used at high frequency, use the 1(P) and 3(R) ports on both end surfaces.



### **General precautions**

### Mounting

- While any mounting direction is acceptable, for installation using the mounting base (Order Code: -21), make sure to avoid applying strong shocks in the lateral direction.
- 2. When using in locations subject to dripping water or oil, or in extremely dusty locations, use a cover, etc. to protect the unit. In addition, install a muffler, etc. to the exhaust port to prevent dust from entering the unit.
- 3. Before piping with valves, always thoroughly blow off foreign materials (blow by compressed air) in the piping interior. Entering machining chips or sealing tape, rust, etc., generated during plumbing could result in air leaks and other defective operations.
- 4. When mounting a valve unit inside the control panels or when the operation requires long energizing periods, provide heat radiation measures.

### Piping

In the SV100 series, the flow direction is limited. See p.864 for the valve functions and piping port configurations, then make the piping.

### Media

- **1.** Use air for the media. For use of any other media, consult us.
- 2. Air used for the valve should be clean air that contains no deteriorated compressor oil, etc. Install an air filter (filtration of 40µm or less) near the valve to remove collected liquid or dust. In addition, drain the air filter periodically.

### Lubrication

While the unit can be used without lubrication, the Turbine Oil Class 1 (ISO VG32) or equivalent is recommended when using dry air (air that contains no moisture or oil content).

Avoid using spindle oil or machine oil.

### Atmosphere

Cannot be used when the substances listed below are found in the media and atmosphere.

Organic solvents, phosphate ester type hydraulic oil, sulphur dioxide, chlorine gas, or other acids, etc.